

CLUTCH BLEEDING PROCEDURE

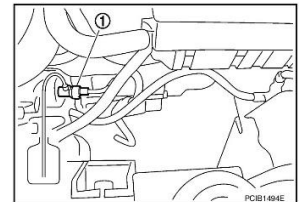
NOTE:

Do not use a vacuum assist or any other type of power bleeder on this system. Use will not purge all the air from the system.

CAUTION:

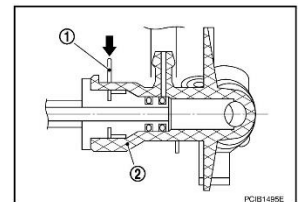
Carefully monitor fluid level in reservoir tank during bleeding operation. Keep painted surface of body and other parts free of clutch fluid. If a spill occurs, wipe up immediately and wash the affected area with water. First bleed the air from the operating cylinder air bleed valve and then from the bleed connector air bleed valve.

- 1 Connect a transparent vinyl tube and container to the air bleeder valve on the clutch operating cylinder.
- 2 Fill reservoir tank with new clutch fluid
- 3 Depress and release the clutch pedal slowly and fully **15 times** at an interval of **2 to 3 seconds**.



- 4 With pedal **DEPRESSED**, continue the bleeding procedure
- 5 Push the lock pin (1) of the bleeding connector (2) into the locked position

CAUTION: Hold it to prevent releasing clutch tube from bleeding connector (2) when fluid pressure is applied in the tube.



- 6 Slide clutch tube (1) in the direction of the arrow as shown, then bleed the air from the tube. **Dimension A: 5 mm (0.20 in)**
- 7 Return clutch tube (1) and lock pin (2) to their original positions.
- 8 Release clutch pedal and wait for **5 seconds**.
- 9 Repeat steps 2 to 8 until no bubbles are observed in the clutch fluid

