

Clutches fitted where the flywheel has not been machined or replaced when it is worn past specification will VOID its warranty.  
Any non OE modifications may VOID clutch warranty.

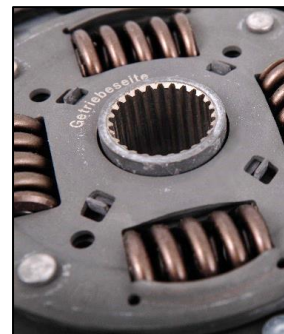
### Prior to Installation...

- Check flywheel is free of contamination & has been machined or replaced to restore it to its original condition. Re-Surfacing flywheels on a lathe will not return it to its original condition.
- Check clutch disc hub does not foul the flywheel, flywheel bolts or pressure plate in any way
- Check for oil leakage & remove contamination inside the bell housing.
- Check clutch release mechanism components for wear or damage. Replace all worn parts & refill hydraulic release mechanism with new hydraulic fluid.
- Check all flywheel, engine & bell housing locating dowels/bolts & replace if damaged or missing.
- Check for wear on the spigot shaft or the spigot Bearing or Bush.
- Check the correct disc has been supplied by installing disc on transmission shaft to confirm for spline fit
- Check the release bearing fits on the gearbox input shaft sleeve to ensure that it is able to move smoothly, & remove excess grease
- The release bearing carrier & release fork has no wear at the contact points & lightly lubricate

### During Installation be sure to...

- If vehicle is fitted with a Concentric Slave Cylinder (CSC) **DO NOT** compress by hand at any time.
- Wear clean gloves or ensure hands are clean during installation to prevent disc contamination.
- Clean & lightly grease spline shaft, bearing support sleeve & ball stud.
- Use only high melting point grease. **DO NOT** use anti seize type compounds.
- **DO NOT** hang the weight of the transmission on the disc.
- Make sure the cover assembly is positioned correctly on the flywheel dowel pins before tightening the mounting bolts, in order to prevent distortion of cover assembly.
- **DO NOT** remove transport / installation clips, bolts or ring until cover is completely bolted down.
- Use a clutch alignment tool or old main shaft to align disc.
- Tighten cover in alternating pattern one turn at a time, & torque to manufacturers specifications.
- Adjust the clutch release mechanism in accordance with the procedure in the workshop manual
- Test drive the vehicle in order to ensure that the clutch is working & adjust if necessary

COTE VOLANT	= Flywheel Side
FW SIDE	= Flywheel Side
SCHWUNGRADSEITE	= Flywheel Side
GB SIDE	= Gearbox Side
GETRIEBESEITE	= Gearbox Side
LATO CAMBIO	= Gearbox Side
T/M SIDE	= Gearbox Side
TRANS SIDE	= Gearbox Side



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